

# SAW HELPER

## Model CSS Crown Stop Accessory Kit Installation Instructions

Thank you for purchasing the Sawhelper Model CSS crown stop accessory kit. Before you begin installation, please check to see that you have the following components:

- (2) Uprights with integrated auxiliary stops
- (2) Outriggers
- (2) Outrigger slides with t-handles

- (6) 1/4" x 3/4" bolts
- (6) 1/4" nuts

\* Please call 800-441-1388 for missing parts

### Step One: Install Outriggers

Outriggers may be placed anywhere along either Ultrafence extension. Typical installation consists of one outrigger on each side of the saw. To install an outrigger, insert one 1/4" bolt into the frontmost channel beneath the Ultrafence extension (Fig. 1). It is best to temporarily remove the leg hinge plate, rather than the coupler, to access the channel. Drill two 1/4" holes into the front of the extension and use the included bolts and nuts to secure the outrigger.

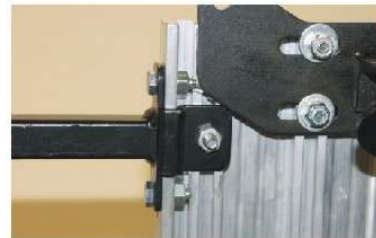


Fig. 1

The slides are placed over the outriggers and secured with the t-handle (Fig. 2)



Fig. 2

### Step Two: Position Uprights

As with the outriggers, the uprights may be placed anywhere along the fence extensions. The uprights, however, are not permanently mounted and may be slid and affixed along the entire length of the extension (Fig 3) It can be helpful when cutting a small amount from a long piece of stock to position both uprights on one extension.

Use the two side bolts to align the upright to the fence extension (Fig 4).



Fig. 4

To employ the crown stops, place the molding in position, the bottom of the piece against the upright. Adjust the slides to hold the molding at the proper angle and tighten the t-handle (Fig 5).

The uprights also include an auxiliary flip-down stop that may be used for repetitive cuts. In addition, the outriggers serve as support for wide stock. Simply remove the slides and your Ultrafence provides 12 inches of stock support.



Fig. 3



Fig. 5